

Installation advice metal wiper ASM



1 About this installation advice

Content For safe and correct functionality of the metal wiper, the adjustment of the gap around

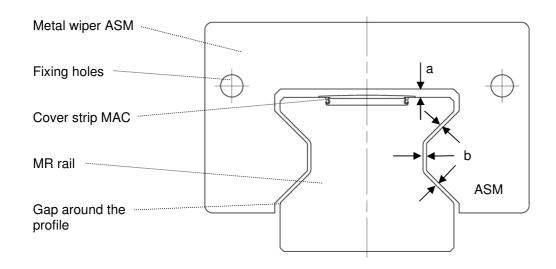
the rail profile is important - also when used in combination with MAC cover strip.

Validity Dimensions and instructions are valid for all MONORAIL series sizes MR25 to MR65

For all MR carriage types

For all combinations of accessories as described in the MONORAIL catalogue

2 Designations



Dimensions of gap:

a = 0,9mm ± 0,05mm

b = 0.25mm $\pm 0.05mm$

3 Procedure

Loosen screws only then adjust gap with a feeler gauge.

Hold the metal wiper in position and re-tighten screws.

Re-check the gap after fastening screws.

The gap around the rail profile and the cover strip must be maintained as the carriages move along the complete length of the rail.



Additional advice for mounting cover strip MAC 4

Also refer to MAC Installation Instructions.



Please pay attention to the following:

- Cleaning of the cover strip and rail surface is important, especially the contact area of the cover strip and the rail surface.
- The cover strip has to contact the rail surface over its complete length.
- A gap between cover strip and rail of max. 0,04mm in acceptable.
- Cover the rail surface and cover strip during assembly of the machine and protect against the possibilty of tools or other parts falling on the rail / strip.
- Don't walk on the rail and the cover strip.

You can order our Installation Instructions MONORAIL and MAC cover strip free of charge from your Schneeberger partner or else you can download them as a *.pdf file from www.schneeberger.com, menu point Downloads / Installation Instructions.

10/05

info-i@schneeberger.com